



Disc diameter, inches	Total exhaust flow rate cfm	Applies to duct
Up to 12	350	A
12 to 18	440	A
18 to 26	550	A
26 to 32	700*	A-B
32 to 38	900*	A-B
38 to 48	1300**	A-B-C

* Two bottom branches.

** One top and two bottom branches.

Minimum duct velocity = 3500 fpm
Entry loss depends on hood design.
 $h_e = 1.0 VP_s + 0.25 VP_d$ as illustrated



TITLE

DISC SANDERS

FIGURE

VS-95-12

DATE

12-90